

69. The method of claim 67, wherein the DNA molecule is formed by synthesizing a DNA molecule encoding the amino acid sequence of the variant, which has an altered amino acid sequence of one or more epitopes of the reference protein.

70. The method of claim 67, wherein the reference protein is an industrial enzyme.

71. The method of claim 70, wherein the enzyme is a detergent enzyme.

72. The method of claim 71, wherein the detergent enzyme is an amylase, cellulase, lipase, oxidase, or protease.

D1 73. The method of claim 67, wherein the reference protein is a process enzyme.

74. The method of claim 73, wherein the process enzyme is an amylase, cellulase, lipase, or lyase.

75. The method of claim 67, wherein the reference protein is a medicinal protein.

76. The method of claim 75, wherein the medicinal protein is a hormone or medicinal enzyme.